METHOD FOR: HIGH THROUGHPUT AND APPARATUS: SPUTTERING METHOD FOR HIGH THROUGHPUT APPARATUS AND -SPUTTERING Patent WO9217621 Number: Publication 1992-10-15 date: WALTRIP DELBERT F (US); BONIGUT JOSEF (US); PAYNE GARY L (US); Inventor(s): SMITH ROBERT M (US); ZUBECK ROBERT B (US); HOLLARS DENNIS R (US) Applicant(s): CONNER PERIPHERALS INC (US) Requested WO9217621 Patent: Application WO1992US00722 19920129 Number: Priority US19910681866 19910404 Number(s): **IPC** Classification: C23C14/34 H01L21/00S6, C23C14/02, C23C14/35D, C23C14/34. C23C14/35, C23C14/56F, G05B19/05M, Classification: C23C14/50, C23C14/54, C23C14/54B. G11B5/84D, H01L21/00S2Z, H01L21/00S8, C23C14/02F, G05B19/418T, H01L21/00S2V C23C14/35; C23C14/35D; H01L21/00S6; C23C14/02: C23C14/34; EC C23C14/54B; C23C14/56F; G05B19/05M; C23C14/54; C23C14/50; Classification: G11B5/84D; H01L21/00S2Z; H01L21/00S8; C23C14/02F; G05B19/418T; H01L21/00S2V Equivalents: DE69230493D, DE69230493T, EP0577766 (WO9217621), A4, B1, JP6510565T Abstract

An apparatus provides a single or multi-layer coating to the surface of a plurality of substrates. The apparatus includes a plurality of buffer and sputtering chambers (12, 18, 20, 22A-E, 24A-C, 26 and 28-30), and an input end and an output end. The substrates are transported through said chambers (12, 18, 20, 22A-E, 24A-C, 26 and 28-30) at varying rates of speed. The apparatus may further include means for transporting a plurality of substrates through sputtering chambers (20, 26, 28) at variable velocities; means for reducing the ambient

pressure within the sputtering chambers (20, 26, 28) to a vacuum level to enable sputtering operation; means for heating the substrates to a temperature conducive to sputtering coatings thereon providing a substantially uniform temperature profile over the surface of the substrates; and control means for providing control signals to and for receiving feedback input from, said sputtering chambers (20, 26, 28), means for transporting, means for reducing, and means for heating, the control means being programmable for allowing control over the means for sputtering, transporting, reducing and heating.